

General Refilling Procedures

Thank you for purchasing the Laser Toner Refill Kit•LC which will refill over 6,000 laser, photocopier and plain paper fax toner cartridges. You have just saved between \$70 to \$300 depending on the type of your cartridge.

These complete, easy to follow instructions will make refilling a snap. Laser Toner Refill Kit•LC will give you the same high quality output as your original toner cartridge. Also available is our reusable Cartridge Hole Making Tool•LC for \$20. For questions, comments or technical support, please contact us at 514.345.1234 or visit our website at www.lasercorporation.com.

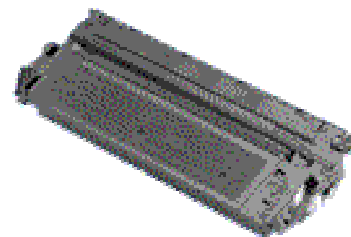
You can refill the cartridge until the internal components such as blades, drum and rollers wear out or become damaged. Generally, you will notice a fuzziness or incurable streaking or incurable non-printing when the internal components of the cartridge are consumed. Although each cartridge internal components lifetime varies, you can safely refill the cartridge **from 3 to 5 times** without degradation if you handle them appropriately. After this duration, you can buy at low cost a Certified Empty Cartridge•LC used in place of an expensive, brand-new, name-brand cartridge, there is no real incentive to push your existing empty to the absolute limit.

Quick, Clean and Easy to use with a 100% satisfaction guarantee or return to your supplier for a full refund.

1. Plug the cartridge hole making tool into a standard wall outlet.
2. Before using the tool, wait 3 to 4 minutes assuring that the tool is hot enough for a quick and clean hole.
3. **Caution** – Since this tool will be hot enough to melt the plastic of the toner cartridge, it is also hot enough to burn your skin.
4. Shake the toner cartridge vertically in order to distribute the residual toner to the opposite side of where you will make the hole. Hold your cartridge horizontally with the future filling hole region facing you.
5. Please lookup your cartridge at the bottom of this page for the exact placement of the filling hole. Place the cartridge hole making tool against the toner cartridge as indicated in the figure below and push it gently against the toner cartridge until it creates the hole.
6. Quickly remove the tool from the hopper as soon as the hole is created. Unplug the tool, remove the plastic ring inside the bit of the cartridge hole making tool with a paper clip and let it cool out of your reach.
7. Sometimes the plastic ring created by the cartridge hole making tool will fall into the hopper. If the plastic ring has fallen into the hopper, removed it with a small pair of pliers or tweezers. **Do not leave it inside the hopper as it can damage the cartridge.**
8. Shake the bottle vigorously to insure that the toner will flow freely while pouring it into the cartridge.
9. Remove the cap, install the funnel cap and screw it tightly onto the bottle of toner.
10. Bring the filling hole in front of you. Lift up the cartridge at a 45° angle. Incline the funnel cap upward the refill hole and then allow the toner to flow slowly into the cartridge, gently rocking back and forth the bottle while filling.
11. Once the cartridge is full, remove the empty toner bottle and apply carefully the provided sealing tape on the hole.
12. Holding the cartridge upright gently shake the cartridge from side to side to distribute the toner evenly within the cartridge. Do not shake the cartridge too hard because toner could leak out.

16, 20, 31 and 40 Engines

- A. Make the filling hole in the lower right-handed corner of the toner hopper.
- B. Important note – One of the limiting factors in the number of times you can refill your E16/E20/E31/E40 toner cartridge is the small size of the waste toner hopper contained within the cartridge. There is no need to perform the following steps unless you are getting stray smudges, splashes and other similar defects. This indicates a cartridge that has been used to the point that the waste hopper is too full. Depending on the original size, this may occur after 1 or 2 refills, or more.
- C. Using the hole making tool, create an opening through which you can empty out the waste toner.
- D. Carefully turn the cartridge over on a newspaper or paper towels to catch the spent toner and gently shake the cartridge to remove as much waste toner as possible. Tapping this edge of the cartridge against the table will also help in removing spent toner. There is no need to remove all the spent toner, just the majority of the free-flowing waste toner. Tape the hole.
- E. Please refer to the General Refilling Procedures above for instructions on filling the cartridge with toner.



Printers Compatibility Listing of 16, 20, 31 and 40 Engines

This cartridge is compatible with the following types of printers.

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|----------------|-----------------|----------------|-----------------------|
| • Canon E-16 | • Canon PC-330 | • Canon PC-735 | • Canon PC-940 |
| • Canon E-20 | • Canon PC-330L | • Canon PC-740 | • Canon PC-950 |
| • Canon E-31 | • Canon PC-355 | • Canon PC-745 | • Canon PC-980 |
| • Canon E-40 | • Canon PC-400 | • Canon PC-770 | • Canon PC-981 |
| • Canon PC-210 | • Canon PC-420 | • Canon PC-775 | • Olivetti Copia 8004 |
| • Canon PC-230 | • Canon PC-430 | • Canon PC-780 | • Olivetti Copia 8006 |
| • Canon PC-300 | • Canon PC-530 | • Canon PC-790 | • Ricoh BP-8 |
| • Canon PC-310 | • Canon PC-550 | • Canon PC-795 | |
| • Canon PC-320 | • Canon PC-710 | • Canon PC-920 | |
| • Canon PC-325 | • Canon PC-720 | • Canon PC-921 | |

This sheet has been printed with an ink cartridge filled with Laser Toner Refill Kit•LC !